### SUMMARY OF CHAPTER 4-143 (effective July 1, 2020)

**HAWAII ADMINISTRATIVE RULES - STANDARDS FOR COFFEE**

For the complete standards, visit the Department’s website at: [http://hdoa.hawaii.gov/wp-content/uploads/2012/12/Chapter-4-143-5.24-14-final.pdf](http://hdoa.hawaii.gov/wp-content/uploads/2012/12/Chapter-4-143-5.24-14-final.pdf)

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<th>CHARACTERISTIC</th>
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#### CLEANSLINESS
- Clean

#### COLOR
- Uniformly good green

#### ROASTING QUALITY
- Good

#### ALLOWANCE FOR DEFECTS *
- **8** (full imperfections per 300 grams)
- **12** (full imperfections per 300 grams)
- **18** (full imperfections per 300 grams)
- **5%** (defective beans incl. not on full sour, over, black or moldy)
- **15%** (defective beans incl. not on full sour, over, black or moldy)
- **35%** (defective beans incl. not on full sour, over, black or moldy)

#### SIZE MINIMUM
- Type I - Size 19
- Type II - Size 13
- Type I - Size 18
- Type II - Size 12
- Type I - Size 16
- Type II - Size 10
- Optional (May be specified)
- Optional (May be specified)
- Optional (May be specified)

#### MOISTURE (by wt.)
- 9 to 12%
- 9 to 12%
- 9 to 12%
- 9 to 12%
- 9 to 12%
- 8 to 13%
- 8 to 13%

#### TYPE/OFFER TYPE BEANS PERMITTED (by wt.)
- One type; not >3% other type bean
- One type; not >3% other type bean
- One type; not >3% other type bean
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- One type; not >3% other type bean

**OFFGRADE** = quality lower than Hawaii No. 3. Use of the term "Hawaii" in conjunction with the term Offgrade is prohibited.

* Defects are scored as either full imperfections or less than full imperfections.
  Less than full imperfections are scored as one-fifth of a full imperfection.

** Use of the term "Hamakua", "Kau", "Kona", "Maui", "Molokai", or "Oahu" in conjunction with the term "No. 3" or "Off Grade is prohibited.

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**Notes:**
- Hawaii No. 3**
- Use of the term "Hamakua", "Kau", "Kona", "Maui", "Molokai", or "Oahu" in conjunction with the term No. 3 or Off Grade is prohibited.
- (May be specified) - Optional (may be specified)